1 **A Comprehensive Monte Carlo Study of Out-Of-Field** ² Secondary Neutron Spectra in a Scanned-Beam Proton **3 Therapy Gantry Room**

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¹⁵ Abstract

 Purpose: To simulate secondary neutron radiation fields that had been measured at different relative positions during phantom irradiation inside a scanning proton therapy gantry treatment room. Further, to identify origin, energy distribution, and angular emission of the secondary neutrons as a function of proton beam energy.

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 Methods: The FLUKA Monte Carlo code was used to model the relevant parts of the treatment room in a scanned pencil beam proton therapy gantry including shield- ing walls, floor, major metallic gantry-components, patient table, and a homogeneous PMMA target. The proton beams were modeled based on experimental beam ranges in water and spot shapes in air. Neutron energy spectra were simulated at 0° , 45° , 26 90[°] and 135[°] relative to the beam axis at 2 m distance from isocenter, monoenergetic $11 \times 11 \text{ cm}^2$ fields from 200 MeV, 140 MeV, 75 MeV initial proton beams, as well as for 118 MeV protons with a 5 cm thick PMMA range shifter. The total neutron spectra were scored for these four positions and proton energies. FLUKA neutron spectra simu- lations were crosschecked with Geant4 simulations using initial proton beam properties from FLUKA-generated phase spaces. Additionally, the room-components generating secondary neutrons in the room and their contributions to the total spectrum were identified and quantified.

³⁴ Results: FLUKA and Geant4 simulated neutron spectra showed good general agree-³⁵ ment with published measurements in the whole simulated neutron energy range of 10^{-10} to 10^3 MeV. As in previous studies, high-energy (E > 19.6 MeV) neutrons from the phantom are most prevalent along 0° , while thermalized $(1 \text{ meV} \leq E < 0.4 \text{ eV})$ 38 and fast $(100 \,\text{keV} \leq E < 19.4 \,\text{MeV})$ neutrons dominate the spectra in the lateral and backscatter direction. The iron of the large bending magnet and its counterweight mounted on the gantry were identified as the most determinant sources of secondary fast-neutrons, which have been lacking in simplified room simulations.

 Conclusions: The results helped disentangle the origin of secondary neutrons and their dominant contributions and were strengthened by the fact that a cross compari- son was made using two independent Monte Carlo codes. The complexity of such room model can in future limited using the result. They may further be generalized in that they can be used for an assessment of neutron fields, possibly even at facilities where detailed neutron measurements and simulations cannot be performed. They may also help to design future proton therapy facilities and to reduce unwanted radiation doses from secondary neutrons to patients.

₅₂ l. Introduction

 It has been suggested that proton therapy could enable better tumor control probabilities ⁵⁴ and demonstrated to do so in treatment of cancers of the central nervous system, for head and neck cancers, and tumors inside the eye^{[1](#page-23-0)}. Recently, data from ion therapy irradiation of prostate cancer suggesting lower risk of subsequent secondary cancer for ion therapy have ₅₇ been reported^{[2](#page-23-1)}. Compared with conventional radiation treatments employing photons, pro- ton beam therapy enables to spatially confine the therapeutic radiation dose to the targeted tumor volume and reduce the integral out-of-field dose to healthy tissue.

⁶⁰ Although most of the kinetic energy of a clinical proton beam is deposited in tissue via ϵ_1 electromagnetic interactions with atomic electrons^{[3](#page-23-2)}, proton induced nuclear reactions can ⁶² generate unwanted secondary radiation like stray neutrons within the beam line elements, ϵ ⁵³ the structures of the gantry room, and even within the patients themselves^{[4](#page-23-3)[,5](#page-23-4)}. Although the ⁶⁴ stray neutron dose is much lower in magnitude compared to the therapeutic proton dose, ⁶⁵ it penetrates the whole body of the patient and can be up to 20-times more biologically ^{[6](#page-23-5)6} effective⁶. Unwanted neutrons, especially relevant for pediatric or re-irradiation patients, ⁶⁷ can deposit their kinetic energy inside the patient far outside the desired treatment volume α and increase the risk of secondary cancer $4.7,8$ $4.7,8$ $4.7,8$. Although neutron contribution is typically ⁶⁹ neglected in current treatment planning systems, there are efforts ongoing to integrate the ⁷⁰ information of risk estimation in the planning process, which will require also the room $_{71}$ model^{[9,](#page-23-8)[10](#page-23-9)}.

⁷² In order to make quantitative assessments in calculating the prompt dose rates for ⁷³ shielding design of treatment rooms, the systematic knowledge of the neutron spectrum is ⁷⁴ essential. These spectra are used to calculate effective doses for a given incident neutron field ⁷⁵ by applying *fluence to effective dose* conversion coefficients that vary with neutron energy^{[11](#page-24-0)}. ⁷⁶ In the context of radiation protection, it has been reported that the radiation quality factor w_R of neutrons is largest for epithermal, fast and high-energy neutrons in the interval 10 keV ⁷⁸ to 10² MeV, which is a 10-times increased w_R compared to $w_R = 2 - 3$ elsewhere (Fig. [1\)](#page-4-0) ⁷⁹ or $w_R = 1$ for photon radiation^{[6](#page-23-5)[,11](#page-24-0)}. Moreover, these quality factors, although conceived ⁸⁰ for radioprotection purposes, have been already used as a reasonable approximation for the ⁸¹ estimation of biological effectiveness for organ equivalent dose calculations in proton therapy, $e.g., Rechner et al. and Zheng et al.^{10,12}.$ $e.g., Rechner et al. and Zheng et al.^{10,12}.$ $e.g., Rechner et al. and Zheng et al.^{10,12}.$ $e.g., Rechner et al. and Zheng et al.^{10,12}.$

 Like the system used in this study, most modern active spot scanning proton therapy systems employ an isochronous cyclotron with a fixed extraction energy of 230 − 250 MeV $_{85}$ and an energy degrading system several meters upstream of the treatment nozzle^{[13](#page-24-2)[,14](#page-24-3)}. By placing this strongest source of secondary neutrons in a separately shielded area (the energy ⁸⁷ degrader), actively scanned proton therapy has been reported to reduce the secondary neu- tron ambient dose exposure to patients by up to one order of magnitude in comparison to delivery techniques based on passive scattering devices placed in the treatment nozzle for ⁹⁰ beam shaping $15,16,17$ $15,16,17$ $15,16,17$.

 Detailed room models were used in Monte Carlo simulations to study the out-of-field ⁹² dose and optimization of the treatment room design^{[18,](#page-24-7)[19](#page-24-8)[,20](#page-24-9)}. To a lesser extent and mostly modeling passively scattered proton beam facilities, the spectra and number of secondary neutrons were studied $16,21,22,23$ $16,21,22,23$ $16,21,22,23$ $16,21,22,23$. The studies used models of the gantry and treatment room, but the mostly vague description of used materials and the treatment field specific collimators and compensators have so far hindered generalizing the results. Recently, literature is start- ing to provide more detailed simulation models and spectra studies coupled to measurements ⁹⁸ for the Mevion S250 gentry-mounted passively scattered proton system^{[24,](#page-25-3)[25](#page-25-4)[,26](#page-25-5)}.

 Because active beam scanning has begun to replace passive beam delivery techniques, and literature on secondary neutrons from active treatment facilities is still sparse, we per- formed a detailed Monte Carlo analysis for monoenergetic treatment fields in order to enable comparative studies of the contributions of the gantry and room elements on the secondary 103 neutron generation^{[18,](#page-24-7)[27](#page-25-6)[,28,](#page-25-7)[29](#page-25-8)}. We expect spot scanning facilities to be more uniform in design and the present neutron spectra to be better intercomparable, because the spot scanning technique does not place field-specific material into the beam path^{[30](#page-26-0)}. In this case, the pa- tient will therefore be the main source of secondary neutrons and a detailed study of the spot scanning room and gantry elements is desirable $31,32,33$ $31,32,33$. Of the modeled Varian ProBeam[®] therapy system, 17 rooms were in operation and 20 were under construction in $2019^{34,35}$ $2019^{34,35}$ $2019^{34,35}$ $2019^{34,35}$.

 Although the purpose of the previously published studies on ambient dose equivalent from neutrons did not include the detailed validation of the Monte Carlo (MC) simulation models of the respective treatment facilities, the obtained measurement and simulation data $_{112}$ showed that large differences may occur^{[17,](#page-24-6)[20](#page-24-9)}. For a scattering facility which causes neutrons to be mostly generated in the passive beam modulators and field shaping apartures and

Figure 1: Radiation weighting factor w_R used in radiological protection^{[11](#page-24-0)}. not in the room itself, Farah et al. already reported that elements as the bending magnet and mechanical gantry structure should be adjusted to minimize such discrepancies between measurement and simulation^{[20](#page-24-9)}. For the measurements underlying the presented simulation study, the authors chose a physically accessible quantity, the energy resolved neutron flu-118 ence $\phi(E)$, which will be abbreviated as *neutron spectrum* in this article. Nuclear reaction cross sections needed for MC simulations are strongly dependent on neutron energy as is μ ₁₂₀ the simulated secondary radiation field^{[36,](#page-26-6)[37](#page-26-7)}. With monoenergetic proton fields, this facili- tated a quantitative and objective evaluation of the secondary neutron spectra as well as the dependence on the proton beam energy and the specific setting of the treatment room geometry. Monoenergetic proton fields were chosen in the measurement campaign in order to distinguish the influence of proton beam energy, as well as the influence of the individual treatment room components and the phantom itself on the secondary radiation field. In fact, nuclear reaction channels become enabled energetically when the neutron energy changes due to scattering or resonances of neutron production in materials influencing the field of sec- ondary particles. Previous studies reported differences of a factor of 2-4 in ambient dose equivalent, also originating from approximations in the beamline and room modeling $28,38$ $28,38$. In order to investigate the reasons for such differences, the influence of room components on the neutron spectra measured by Trinkl et al. was simulated systematically.

 The report is divided into two main simulation campaigns. First, the FLUKA MC code was used to reproduce published neutron spectra measured by our team at the clinical Varian ¹³⁴ ProBeam[®] pencil beam scanning facility^{[39,](#page-26-9)[40](#page-27-0)}. Simulated FLUKA spectra were cross-checked using Geant4 MC simulations using FLUKA generated phase spaces as input^{[41](#page-27-1)}. In a second

 step, the validated FLUKA room model was also used to study the contributions of the modeled treatment room elements and concrete shielding to the full neutron spectrum.

II. Methods

II.A. Previously measured secondary neutron spectra

 Neutron spectra had been measured using an extended-range Bonner sphere spectrometer (ERBSS) inside a gantry treatment room at the Rinecker Proton Therapy Center (RPTC) ¹⁴² in Munich, Germany^{[37](#page-26-7)}. RPTC uses a Varian ProBeam[®] nozzle for pencil beam spot scan-^{[14](#page-24-3)3} ning delivery^{14[,42](#page-27-2)}. The ERBSS uses ³He spherical proportional counters placed inside of polyethylene spheres of different radii (some of them with lead shells) in order to reliably 145 measure neutron spectra in the energy range from thermal up to high-energy neutrons^{[32](#page-26-2)}. 146 The Bonner spheres had been placed at 0° , 45° , 90° and 135° at 2 m distance from the isocenter, relative to the incident direction of the proton beam, in a horizontal plane (See $_{148}$ figs. 1a, 1b of the supplementary material^{[43](#page-27-3)} for a photograph and a drawing of the mea-¹⁴⁹ surement setup). Monoenergetic irradiation fields of 11×11 cm² lateral size at initial beam energies of 200 MeV, 140 MeV, 118 MeV and 75 MeV had been delivered to a PMMA slab 151 phantom $(30 \text{ cm} \times 30 \text{ cm} \times 30 \text{ cm})$. The 118 MeV field was irradiated using a 5 cm PMMA range shifter to generate the same proton beam range in water as a 75 MeV beam. For each energy, we had unfolded neutron spectra for the four angular positions in the possible range ¹⁵⁴ of 10^{-9} MeV to 10^4 MeV^{[37](#page-26-7)} using 10 log-equidistant intervals per decade.

 The results showed a strong dependence of the secondary neutron field on the angular measurement position and proton beam energy. Comparison of the neutron spectra from simple bare phantom simulations without room model, which had been used as input for the ERBSS unfolding, to the measurement results showed considerable differences. The differences were especially notable in interval of increased biological effectiveness (Fig. [1\)](#page-4-0). It was evident that the influence of the treatment room dominates the characteristics of the $_{161}$ secondary neutron field (See Fig. 3 and Fig. 4 by Trinkl et al.^{[37](#page-26-7)}). In order to clarify the origin of the secondary neutrons and systematically understand the room influence on the different components of the neutron spectrum, we modeled the RPTC treatment room and re-simulated the experiments.

II.B. FLUKA beam model

 We used the FLUKA Monte Carlo code to perform the treatment room simulations be- cause the code has been extensively used in shielding calculations, radiation protection and $_{168}$ dosimetry^{[39](#page-26-9)[,44](#page-27-4)}. A detailed FLUKA model of the RPTC nozzle^{[45](#page-27-5)} was previously benchmarked against measured depth-dose distributions in water and lateral spot shape measurements in air with sub-mm accuracy. The model in this study was extended by the shielding walls and room components (see section II.[E](#page-8-0).), instead of simply using an idealistic proton beam model based on estimates of proton beam energy, energy spread, and spot shape.

II.C. Detailed treatment room model

 In contrast to a previous Monte Carlo study by Hofmann et al. modeling the cyclotron and energy selection system area of the facility 46 , we modeled the inside of a clinical gantry room (Fig. [2\)](#page-10-0) employing the modern proton pencil beam spot scanning technique. In addition to $_{177}$ the literature, information was also provided by the local medical physics department 13,14,45 13,14,45 13,14,45 13,14,45 13,14,45 .

Two meter thick walls, enclosing the treatment room $(11 \times 11 \times 20 \,\mathrm{m}^3)$ and made of standard concrete from the FLUKA material database, formed the outer mantle (Fig. [2](#page-10-0) bottom). Standard air was used to fill the shelter. The entrance maze included the concrete floor. The gantry was split into two main model components: a gantry wheel and gantry cone. The section of the floor accommodating the patient support device and table was included as a 1 cm plate of standard iron in FLUKA and extends 130 cm cm into the inner gantry wheel. The wheel consists of two concentric 2 cm thick iron cylinder shells of 5.08 m radius (inner shell) and 6 m radius (outer shell) (See Fig. [2](#page-10-0) top). The size of the gantry cone matched the installed, cone shaped, complex back support structure of the gantry. For 187 simplification, the cone model reproduces just the outer dimension and no internal structure. 188 It was modeled as solid iron of reduced density $\rho_{cone} = 2 \text{ g/cm}^3$ in order to reproduce the asses actual weight^{[14](#page-24-3)}. The bending magnet of the gantry was included as a massive cube of iron. On the opposite site of the outer gantry wheel, the counterweight of the bending magnet was modeled based on the exact geometrical drawing by the manufacturer. The geometry of the counterweight was used to calculate a mass of 18.7 tons of massive iron when using ¹⁹³ $\rho_{Fe} = 7.874 \,\mathrm{g/cm}^3$. The counterweight edge length was hence set to 133 cm to match the

bending magnet mass.

 The primary protons were sampled inside a small vacuum region 3 cm upstream of the vacuum window and the beam monitor chambers using the previously published nozzle $_{197}$ model^{[45](#page-27-5)}. After 86 cm downstream, the protons and generated secondary particles hit the front surface of a PMMA phantom, consistent with the phantom position as used for the $ERBSS$ measurements^{[37](#page-26-7)}. The density of the slab phantom at the isocenter, made of PMMA, was the default value as used by the local medical physics staff for quality assurance proce-²⁰¹ dures. The value of $(\rho_{PMMA} = 1.2 \text{ g/cm}^3)$ was dosimetrically verified previously.

II.D. Simulation settings

 FLUKA uses a multi-group technique for neutron transport in the energy range where neu-₂₀₄ tron cross section tables are used (typically for $E \leq 20 \,\text{MeV}$). In the multi-group approach, 260 energy groups are used in the simulation of the elastic and inelastic interactions of ₂₀₆ neutrons^{[47](#page-27-7)}. The total energy spectra of secondary neutrons were obtained using FLUKA $_{207}$ multichannel (260 fixed bins in the interval 10^{-9} MeV to 20 MeV, log-equidistant above 20 MeV) detectors called 'USRTRACK' scorers.

 Four of these spherical 'USRTRACK' detectors of 10 cm radius were placed around ₂₁₀ the phantom isocenter in the reported ERBSS measurement positions^{[37](#page-26-7)}. Because multi- scattering of secondary neutrons down to thermalization is CPU-time consuming, we simu-212 lated 3.5×10^9 primary protons for each of the four primary proton beam energies to acquire reasonable statistics in the fixed spectral neutron binning. All simulations used FLUKA Version 2c.3 with settings 'HADROTHErapy'.

215 Secondly, the FLUKA user routine $fluscw.f$ was used to filter during runtime the 'US- RTRACK' spectra, depending on the room element in which a scored secondary neutron had been generated. The neutron origin was accessed using the USDRAW section of the mgdraw.f user routine, which automatically is called at runtime after inelastic interactions. The region of neutron origin was saved in ISPUSR variables during the production reactions 220 occurring, like $X(p, xn)Y$, $X(n, xn)Y$ or $X(\gamma, xn)Y$. The information on the neutron origin was propagated through the simulation of each neutron trajectory and used for filtering when the neutron entered one of the four detector positions. The individually considered regions of neutron origin were:

- The bending magnet
- The iron counterweight
- The PMMA phantom
- $_{227}$ The two gantry cylinders
- The concrete floor of the maze
- The iron plate ranging into the gantry
- The outer concrete walls enclosing the shelter
- The gantry iron cone of reduced density.

 Because the quality of the nuclear models in MC codes is energy dependent, we graphi- cally analyzed the four proton beam energies over the full neutron energy range. For a quan- titative evaluation, the neutron spectra subsequently were further binned into four neutron energy intervals, similar to those of the ERBSS data^{[37](#page-26-7)}: Thermal $(1 \,\text{meV} \leq E < 0.4 \,\text{eV})$, 236 epithermal $(0.4 \,\mathrm{eV} \leq E < 100 \,\mathrm{keV})$, fast $(100 \,\mathrm{keV} \leq E < 19.4 \,\mathrm{MeV})$ and high-energy 237 (E \geq 19.6 MeV) (Tables [1\)](#page-14-0).

 II.E. Crosscheck of FLUKA results with Geant4 using FLUKA phase space

 Although the FLUKA Monte Carlo code is known to provide accurately benchmarked results in the employed energy range, we used the Geant4 general purpose Monte Carlo code^{41} code^{41} code^{41} to verify the FLUKA simulation results of our room model. Geant4 was also previously employed in the calculation of particle transport problems and the simulation of secondary $_{244}$ neutron spectra $48,49$ $48,49$.

 For the four energies 200 MeV, 140 MeV, 118 MeV and 75 MeV, we generated particle phase space files using the FLUKA user routine mgdraw.f in order to avoid a full remodeling of the nozzle and beam parameters in Geant4. The phase space files were scored at the exit ²⁴⁸ of the treatment nozzle downstream from all beam monitors and the vacuum window and re-249 ported on a single particle level: *Particle type, kinetic energy, X- and Y- positions and direc-*²⁵⁰ tion vector. Geant4 was used with the same physics list as used for previously reported sim-²⁵¹ ulations of secondary neutron spectra (QGSP BIC HP with G4StandardEMPhysics option3 $_{252}$ and G4NeutronHPThermalScattering)^{[37,](#page-26-7)[50](#page-27-10)}. We set up the same treatment room in Geant4 ²⁵³ excluding the nozzle model.

 Normalization of the simulation results to absolute dose per treatment Gray for both FLUKA and Geant4 results was obtained by using the established monitor unit to absolute $_{256}$ dose relationship established for the nozzle model by Würl et al^{[45](#page-27-5)}. The normalized spectra were compared to the spectra from Trinkl et al., who normalized their spectra to the nominal planned Bragg peak dose as reported by the treatment planning system.

Figure 2: Top: 3D FLUKA model of the treatment room (Gantry position 90°, beam direction along arrow) containing the most important elements of the manufacturer representa-tion^{[51](#page-28-0)} (shown at gantry position 0°).

Bottom: Horizontal cut at floor level (Gantry position 90°). The four points of fluencescoring are marked as circles.

III. Results

III.A. Spectra of no room simulation versus full room simulation

 In order to evaluate the necessity of a full treatment room model, we first evaluated the US- RTRACK simulated neutron spectra per proton treatment Gray in preliminary simulations without any room components. Only the vacuum window, the beam monitor chambers, airgap and phantom were included and compared to the experimental results of Trinkl et $_{265}$ al.^{[37](#page-26-7)}.

266 It is evident for the exemplary shown $0°$ and $135°$ positions of the 200 MeV proton field, that oversimplifying the simulation model by omitting any room components causes mismatches over the whole energy range of the secondary neutrons at both positions (fig. $269 \quad 3).$ $269 \quad 3).$ $269 \quad 3).$

III.B. Simulated full room model spectra compared to measure-ments

 As a second step, we analyzed the neutron spectra of the full room model and compared these to the measured ERBSS spectra. The neutron spectra for the modeled proton beam therapy scanning nozzle and treatment room for azimuth angles of 0° , 45° , 90° and 135° relative to the beam axis at 2 m distance from isocenter are shown for the 11×11 cm² fields ₂₇₆ at initial beam energies of $200 \,\text{MeV}$ (Fig. [4\)](#page-13-0), $140 \,\text{MeV}$ (Fig. [5\)](#page-15-0), $75 \,\text{MeV}$ (Fig. [7\)](#page-17-0), and $_{277}$ 118 MeV with the PMMA range shifter of 5 cm thickness (Fig. [6\)](#page-16-0). The fraction of neutrons ₂₇₈ from the nozzle in our four phase spaces was $< 0.6\%$ of all phase space particles. Nearly ₂₇₉ 100% of secondary neutrons hence originated from the treatment room and phantom.

 In general, our results present similar behavior of the neutron spectra inside treatment rooms over the full energy range: a high-energy peak, elevated fluence in the fast neutron 282 region, a approximately $1/E_n$ slope for the epithermal neutrons and a minor peak in the thermal neutron energy range. Depending on proton energy and measurement angle, the relative contributions of these features to the total spectrum differ. The simulated FLUKA neutron spectra display fine resonances which are not present in the ERBSS data, because the ERBSS used response functions with only 130 log-equidistant energy bins and 18 measured

Figure 3: Bare phantom simulation (dashed line) and previously measured data (solid line) in lethargy notation for forward and $135°$ backscatter direction^{[37](#page-26-7)}.

²⁸⁷ count rates to unfold the spectrum in the full energy range, which spanned approx. 11 orders ²⁸⁸ of magnitude.

 For FLUKA and Geant4, the laterally integrated depth dose profiles in the PMMA phantom were scored. FLUKA and Geant4 using the FLUKA phase space as input agreed ²⁹¹ in simulation of the 80% distal falloff range R_{80} of the primary proton beam for all four energies better than 1 mm .

²⁹³ Minor neutron spectra discrepancies between the measured ERBSS and the FLUKA ²⁹⁴ and Geant4 simulations were observed. FLUKA, compared to Geant4 and the ERBSS data, $_{295}$ tended to display larger fluence in the high-energy interval for $200 \,\mathrm{MeV}$, 0° (Fig. [4](#page-13-0) top left) 296 and 140 MeV, 0° (Fig. [5](#page-15-0) top left), whereas FLUKA and ERBSS data agreed but were below $_{297}$ $_{297}$ $_{297}$ the measurements for all four proton energies at the 90° off axis position (Fig. [4](#page-13-0) - 7 bottom 298 left). Larger discrepancies were present for the $118 \,\mathrm{MeV}$, 0 $^{\circ}$ range shifter case for Geant4 $_{299}$ (Fig. [6](#page-16-0) top left) and the $75 \,\mathrm{MeV}$ $75 \,\mathrm{MeV}$, 135° FLUKA simulation (Fig. 7 bottom right).

³⁰⁰ Both codes showed reasonably good agreement with experimental data for the four ³⁰¹ energies and positions by adequately generating the fast neutron shoulder - often called ³⁰² evaporation peak - in the interval 10^{-1} MeV ≤ 19.4 MeV. For the whole epithermal interval, ³⁰³ the simulations were in close agreement and reflected the spectrum in more detail than the 304 approximately $1/E_n$ slope displayed by the ERBSS data.

³⁰⁵ Depending on the angle of detector position and beam axis, the relative contributions ³⁰⁶ of the high-energy and evaporation peaks systematically varied. For all four energies, the

Figure 4: Measured^{[37](#page-26-7)} and full-room simulated neutron spectra for the $200 \,\text{MeV}$ proton field. $_{307}$ high-energy peak ($> 19.4 \,\text{MeV}$) was more pronounced for smaller observation angles with ³⁰⁸ respect to the beam axis. This finding agrees with the behavior of the spectra reported by 309 Hohmann et al.^{[31](#page-26-1)} and Mares et al.^{[32](#page-26-2)}. Table [1](#page-14-0) displays quantitatively the neutron fraction ³¹⁰ per energy range. Approximately 50% of neutron fluence for nearly all angles and energies $_{311}$ is in the fast neutron range between 10^{-1} MeV and 19.4 MeV. The absolute fluence values ³¹² per treatment Gray are shown in the most right column of table [1.](#page-14-0) It is evident that the ³¹³ number of generated secondary neutrons scales with the initial energy of the proton beam. The extreme case is calculated by FLUKA as an increase by a factor of 121 for the $0°$ 314 ³¹⁵ measurement position on comparing the proton energies of 75 MeV and 200 MeV (table [1\)](#page-14-0).

316 III.C. Contribution of room components to neutron energy spec- 317 trum

³¹⁸ Simulated neutron spectra filtered according to the considered possible neutron sources are ³¹⁹ here presented exemplarily for the highest beam energy of 200 MeV. The figures for all four $_{320}$ proton energies are in the supplementary material^{[43](#page-27-3)}.

Table 1: Secondary neutron fluence ϕ measured using the ERBSS^{[37](#page-26-7)} and that simulated by Geant4 and FLUKA in the present work for the four proton energies at the four detector positions. Data is normalized to the integral neutron fluence in order to compare the fractions.

Figure 5: Measured^{[37](#page-26-7)} and full-room simulated neutron spectra for the $140 \,\text{MeV}$ proton field. ³²¹ The secondary neutron spectra, decomposed by the room elements of production, ³²² demonstrate a correlation between energy of the neutron and the room element, especially 323 in the high and fast neutron energy intervals between 10^2 MeV and 10^{-2} MeV .

The high-energy peak at 0° relative to the beam axis (Position 1 in fig. [4\)](#page-13-0) can exclusively ³²⁵ be attributed to neutrons from the PMMA phantom (Fig. [8](#page-18-0) top). For all four positions, $_{326}$ the high-energy region of 10 MeV to 10^2 MeV is governed by phantom-induced neutrons, ³²⁷ although the total magnitude is reduced for larger beam angles.

 $_{328}$ In contrast, the origin of the neutrons in the energy interval 10^{-1} MeV to 10 MeV (cp. f_{329} fig. [1\)](#page-4-0) is more diverse. For $0°$ (Fig. [8](#page-18-0) top), the two consecutive gantry cylinders modeled 330 as iron are the main source of $\approx 70\%$ contributing neutrons. The remaining $\approx 30\%$ are ³³¹ shared by counterweight and gantry cone. For the off-axis positions (Figs. [8](#page-18-0) bottom, [9](#page-19-0) top, ³³² [9](#page-19-0) bottom), the gantry fraction reduces relative to all remaining room components, which equally contribute. Additionally, as the scoring positions are further off-axis relative to 0° , ³³⁴ neutrons originating from the phantom dominate the fast neutron interval.

Figure 6: Measured^{[37](#page-26-7)} and full-room simulated neutron spectra for the 118 MeV proton field using a PMMA range shifter of 5 cm thickness.

 $_{335}$ The neutrons in the interval 10^{-8} MeV and 10^{-1} MeV show no distinct room component ³³⁶ as a main origin.

³³⁷ The contribution of the secondary neutrons generated within the concrete floor, the iron ³³⁸ floor support plate, the bending magnet and the concrete walls individually is more than one ³³⁹ order of magnitude lower than the total number generated across all four scorer positions.

Figure 7: Measured^{[37](#page-26-7)} and full-room simulated neutron spectra for the 75 MeV proton field.

Figure 8: Total neutron spectrum (dashed line) and room component spectra (solid lines) at 0◦ (top) and 45◦ (bottom) for the 200 MeV proton field.

Figure 9: Total neutron spectrum (dashed line) and room component spectra (solid lines) at 90◦ (top) and 135◦ (bottom) for the 200 MeV proton field.

340 IV. Discussion

 The measured ERBSS neutron spectra showed the evaporation peak around 1 MeV, i.e. at lower energies compared to the peak simulated spectra without room model, which indicates that the produced secondary neutrons scattered and lost energy inside the treatment room before they reached the detector. We hence modeled the whole room in an attempt to ³⁴⁵ reproduce the measured spectra. Note that for a scattering facility, Sayah et al.^{[33](#page-26-3)} reported that the lack of treatment room details in MC simulations can lead to errors in the simulated $_{347}$ ambient dose equivalent H^{*}(10) of up to 45%.

₃₄₈ For side and backward directions (90[°] and 135[°]) the high-energy peak merges with the evaporation peak. This behavior was already experimentally reported for spot-scanning $\frac{350}{250}$ facilities^{[37,](#page-26-7)[52](#page-28-1)}. For all energies and forward angles, the high-energy peak amplitude exceeds the amplitudes of the evaporation and thermal peaks. Especially for the two forward directions $_{352}$ (0 \degree and 45 \degree), the relative contributions of the high energy interval can change dramatically, 353 as e.g. from 53.5% for 200 MeV, 0° , to 1.6% for 200 MeV, 135 $^{\circ}$. The absolute fluence of thermal neutrons is similar within a factor of two for every initial proton beam energy across all four measurement positions. This was explained in the literature as isotropic scattering 356 of the secondary neutrons from the walls .

 Our results show that the neutrons contributing to the high-energy peak originate pre- dominantly from the phantom itself while the neutrons generated in gantry cylinders and counterweight mainly contribute to the fast (evaporation) peak. A previous ERBSS mea- surement campaign, although without detailed modeling investigations, already presumed structures of large atomic number (High-Z) materials like iron in forward direction, namely $_{362}$ gantry and counterweight to contribute to neutron production in this energy range^{[32](#page-26-2)}.

 At all four measurement positions, the used initial beam energies of 200 MeV, 140 MeV, 118 MeV and 75 MeV show the same magnitude of thermal neutrons (right in tab. [1\)](#page-14-0). As reported previously, these thermalized neutrons originate from high-energy neutrons, which were isotropically scattered multiple times inside the gantry room^{[32](#page-26-2)}. Hence, simulations lacking the treatment room failed to reproduce this spectral component (Fig. [3\)](#page-12-0).

Because the neutrons in the energy range 10^{-8} MeV to 10^{-1} MeV show no distinct room component as a main origin, the directionality of the initial emission appears to be lost. In contrast, nuclear reactions in the phantom of type $X(p, x)Y$ directly generate $_{371}$ the high-energy neutrons, which are emitted along the $0°$ beam axis and directly hit the 372 detector at 0° (Fig. [8](#page-18-0) top). Such neutrons interact via a next step in inelastic reactions of Fe(n,xn)Fe with the structures of the counterweight (compared to the bending magnet located in backward direction) and the two gantry wheels, which are located in forward direction and all around the patient table, respectively (Fig. [8](#page-18-0) and fig. [9\)](#page-19-0). This finding corroborates the explanations by Mares et al., who, based on ERBSS measurements) claimed that the fast neutron component originates from forward scattered neutrons interacting $\frac{378}{100}$ in the iron-rich counterweight $\frac{32}{100}$ $\frac{32}{100}$ $\frac{32}{100}$. Furthermore, at the 90° position, there are pronounced contributions in the fast neutron range from the bending magnet, while the contribution from the counterweight is less.

 Although the contributions of the secondary neutrons generated within the concrete floor, the iron floor support, the bending magnet and the concrete walls individually are more than one order of magnitude lower than the total signal across all four scorer positions, the walls and massive components cannot be neglected in the model, because the neutrons, when generated in the gantry, are scattered multiple times in these components before reaching $\frac{1}{286}$ the scorer positions. In particular, the thermal peak at energies between 10^{-9} MeV and $_{387}$ 4 × 10⁻⁷ MeV would be lost in this case.

388 V. Conclusion

 The present study has confirmed a strong dependence of the secondary neutron field on the angle of observation and incident proton beam energy as discussed in recent publications. The comparison of the simulated neutron spectra produced by geometrically well defined, monoenergetic proton fields with measured ERBSS neutron spectra around a homogeneous PMMA phantom have shown that a room model, although simple, is needed to understand the origin of secondary neutrons in general and their energy dependence in particular. The results of this study, which was based on a systematic investigation of production of sec- ondary neutrons from monoenergetic protons at defined geometries, may be generalized in that they can provide a estimation of neutron fields, even at spot-scanning facilities where detailed neutron measurements and simulations cannot be performed. Due to the unavoid-able uncertainties from ERBSS measurement unfolding, as well as due to the heterogeneity of nuclear models, used cross-sections and code differences over 13 orders of magnitude of neutron energies between different Monte Carlo codes, a cross comparison of the used codes, FLUKA and Geant4, has been useful.

 Identification of the neutron origin has shown that iron-rich room components like the gantry cylinders, the gantry cone and the counterweight contribute most to this energy interval. Of course, massive iron structures are needed for the stability in the whole gantry system, which in turn enables reaching the required sub-mm precision of the proton beam. We propose using Monte Carlo simulations for the design of future pencil beam scanning gentry rooms to investigate options for the reduction of secondary neutrons, although the concept of upright seated proton treatments may be feasible for certain indications without ⁴¹⁰ using heavy gantry structures^{[53](#page-28-2)}. Such simulations could influence the decisions on gantry construction material or structure, for example on the choice of massive gantry versus a bird cage gantry like structure.

 Finally, the presented data can help in including the secondary neutron field in analytical treatment planning systems in order to predict the out-of-field neutron dose to organs far from the treatment field. This is already under investigation for scattering facilities, where a personalized estimate of organ specific neutron equivalent dose may eventually guide medical $_{417}$ physicists to create treatment plans which feature reduced risk of late adverse effects 9,54 9,54 9,54 9,54 .

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Conflict of Interest Statement

The authors have no relevant conflicts of interest to disclose.

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