

1 **Hidden in its color: A molecular-level analysis of the beer's Maillard reaction**
2 **network**

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15 **Abstract**

16 We here report a comprehensive non-targeted analytical approach to describe the
17 Maillard reaction in beer. By Fourier-transform ion cyclotron mass spectrometry (FT-
18 ICR-MS), we were able to assign thousands of unambiguous molecular formulae to
19 the mass signals and thus directly proceed to the compositional space of 250 analyzed
20 beer samples. Statistical data analyses of the annotated compositions showed that the
21 Maillard reaction is one of the driving forces of beer's molecular diversity leading to key
22 compositional changes in the beer metabolome. Different visualization methods
23 allowed us to map the systematic nature of Maillard reaction derived compounds. The
24 typical molecular pattern, validated by an experimental Maillard reaction model system,
25 pervades over 2,800 (40%) of the resolved small molecules. The major compositional
26 changes were investigated by mass difference network analysis. We were able to
27 reveal general reaction sequences that could be assigned to successive Maillard
28 intermediate phase reactions by shortest path analysis.

29 **Keywords:** FT-ICR-MS, Maillard reaction, Foodomics, Beer metabolomics, Molecular
30 networking, Mass difference network

31 **1. Introduction**

32 Beer belongs to the oldest fermented beverage in the world (Michel & McGovern,
33 1993). Thousands of years ago, humankind already commenced to purposefully
34 produce durable and nutrient-rich beverages timely concordant with the domestication
35 of cereals (Dietrich et al., 2020). While the shelf life of beer is notably due to hops
36 constituents, the alcohol content and the stable pH value, the raw material's durability
37 is maintained by reducing the water content. The underlying process of malting was
38 widespread in ancient Egypt, where the good taste of heat-treated cereals already was
39 valued (Meußdoerffer & Zarnkow, 2014). It still represents one of the manifold guided
40 processes that make up modern beer brewing, the complexity of which is mirrored in
41 the diverse molecular composition of beer. Beer can be considered as an exceedingly
42 complex organic mixture in an aqueous solution, to which the brewing process
43 contributes as considerably as the ingredients themselves. The heat treatment of the
44 carbohydrate source is a unique step that notably lifts the molecular complexity of beer
45 from that of other beverages. Malting the grain (steeping, germination, kilning/roasting)
46 leads to a series of chemical reactions that are reflected in the "beer's metabolome".
47 Brewing science and beer analysis has been integrating empirical knowledge about its
48 chemical composition over centuries (Pieczonka et al., 2021). Using numerous
49 analytical approaches including UHPLC-MS, GC-MS and NMR spectroscopy, both
50 targeted and non-targeted strategies described the beer composition with regard to
51 metabolic profiles characteristic for beer types (Duarte et al., 2004), brewing sites
52 (Almeida et al., 2006), beer quality (Lachenmeier et al., 2005), ageing (Rodrigues et
53 al., 2011) or the evolution of hops derived compounds (Haseleu et al., 2010). Recently,
54 our group was able to demonstrate the power the ultrahigh resolution mass
55 spectrometric approach of flow injection Fourier transform ion cyclotron mass
56 spectrometry (FI-FT-ICR-MS) providing a comprehensive picture of the beer's
57 metabolome (Pieczonka et al., 2020). Out of the resolved molecular diversity,
58 molecular networks of plant secondary metabolites that differentiate beer types and
59 raw materials used could be made visible and characterized. Research on the driving
60 force of chemical changes during the roasting process, the Maillard reaction (MR), is
61 more so dominated by targeted approaches. Brewing research focused on
62 understanding the series of complex reactions by studying reaction mechanisms of
63 certain marker molecules and aroma compounds. For example, 5-hydroxymethyl-2-
64 furfuralaldehyde (HMF) is generated by multiple pathways including caramelization

65 and the MR starting from numerous possible precursors (Capuano & Fogliano, 2011).
66 By comparison, the formation of maltol, characteristic for eponymous dark malt and
67 beer, only occurs in disaccharide systems favored by stereochemistry and hindered
68 dehydration of respective monosaccharide precursors (Yaylayan & Mandeville, 1994).
69 Many studies followed this approach and studied new non-volatile or aroma active
70 compounds including their formation pathways (Hellwig & Henle, 2010; Hellwig et al.,
71 2016; Mavric & Henle, 2006). However, a comprehensive and holistic approach
72 remains inadequately pursued. Comprehensive and molecular-level detection of
73 Maillard derived compounds in beer forms the basis to describe general reaction
74 sequences, driving forces and key intermediates. It carries the potential to guide the
75 MR related brewing processes towards desired attributes of the beer as Maillard
76 reaction products (MRPs) play a major role in its organoleptic, physical and chemical
77 properties. Melanoidins as MR end products determine the color of beer (Kuntcheva &
78 Obretenov, 1996), they contribute to the stabilization of aroma compounds (Obretenov
79 et al., 2002), have foam stabilizing properties (Lusk et al., 1995) and show anti-
80 oxidative properties (Spreng & Hofmann, 2018). The shelf life of beer is further
81 increased due to the inhibition of bacterial growth (Dack et al., 2017). Overall, beer
82 quality could benefit from optimizing the MR not only towards the formation of a few
83 targeted molecules, but addressing and eventually controlling the entire compositional
84 space, including the many still unknowns.

85 We have recently developed an analytical pipeline based on high-resolution mass
86 spectrometry and data visualization that allows to comprehensively study the early
87 Maillard reaction network on a molecular level in sugar-amino acid model systems
88 (Hemmler et al., 2019; Hemmler et al., 2017). Studying exact mass differences as
89 proxy for the reactome was shown to be a valuable tool to monitor the formation of
90 MRPs and to better understand their chemical interplay. In this study, we apply this
91 analytical strategy to better understand non-enzymatic browning reactions in beer. We
92 aim to capture the huge diversity of the beer metabolome, assess the contribution of
93 MR products and extract related accurate masses. Visualization and integration of
94 molecular compositions into molecular networks will enable us to capture a
95 comprehensive picture of the Maillard reaction as it may occur in the (bio)chemically
96 complex beer system.

97

98 **2. Materials and methods**

99

100 2.1 Beer samples and Maillard model system

101 A total of 250 samples of bottled beers from over 40 different countries were analyzed.
102 They represent the variety of different beer styles, fermentation types (lager, wheat,
103 craft, geuze, abbey) and raw materials available. The samples were purchased at local
104 grocery stores between 2018 and 2020 and stored at -20 °C prior preparation for
105 analyses.

106 For the model system, the concentration of 19 amino acids, accessible for
107 derivatization with o-phthaldialdehyde, and 5 saccharides were analyzed in a biological
108 triplicate and technical duplicate of green malt as described in Supplementary Table
109 S1. The concentration of the amino acids and sugars, as described in Supplementary
110 Table S2, were recreated in Milli-Q purified water (Merck Millipore, Darmstadt,
111 Germany) immediately prior to thermal treatment. The concentration of all amino acids
112 added up to 0.12 M and the sum of saccharides' concentration was 0.26 M. The sample
113 was heated in a closed glass vial until the increase in mass features flattened out and
114 the final phase of the MR was reached (20 hours at 100°C). The model system was
115 created and measured in triplicates.

116 2.2 UV-Vis measurements

117 The beer samples and Maillard model system were diluted 1:40 in Milli-Q purified water
118 and centrifuged (14.000 rpm, 4 min.). An aliquot of 100 µL of the supernatant was used
119 for UV/Vis analysis in Nunc UV-transparent 96-well microtiter plates (Thermo Fisher
120 Scientific, Waltham, MO, USA). The absorption values at 294 nm and 420 nm were
121 measured on a Multiskan Sky UV-Vis reader (Thermo Fisher Scientific, Waltham, MO,
122 USA) with temperature control (23°C).

123 2.3 FI-FTICR-MS measurements

124 High-resolution mass spectra were acquired on a Bruker solariX ion cyclotron
125 resonance Fourier transform mass spectrometer (Bruker Daltonics GmbH, Bremen,
126 Germany) equipped with a 12 Tesla superconducting magnet (MagneX Scientific Inc.,
127 Yarton, GB) and a APOLO II ESI source (BrukerDaltonics GmbH, Bremen, Germany)
128 operated in negative ionization mode. To minimize ion suppression while allowing
129 detection of a maximum number of monoisotopic signals, we carefully optimized

130 sample dilution. Best compromise could be achieved, when beer samples and model
131 systems were diluted 1:500 in methanol prior to injection into the micro electrospray
132 source. The samples were measured over a period of 24 months in randomized order
133 using a representative lager beer as quality control. 80 % of all detected monoisotopic
134 signals could be assigned to a molecular formula within an error range of ± 0.2 ppm
135 and the mass resolution was stable at 400,000 at m/z 400 between and within
136 measurement days. The used reagents, sample preparation and instrumental
137 parameters are given in Supplementary Table 3.

138 2.4 FT-ICR-MS Data processing

139 The FT-ICR spectra were exported to peak lists with a cut-off signal-to-noise
140 ratio (S/N) of 6 using DataAnalysis 4.2 software. Only singly charged ions were
141 included. Spectra were first externally calibrated by ion clusters of arginine prior to
142 internal calibration by a calibration list of 2000 compositions commonly found in beer.
143 Possible space charge effects were recalibrated by mass difference mapping (Smirnov
144 et al., 2019). Processing and filtration of the peak lists (FT-side loops and isotopologue
145 filtering) were performed by an in-house R-based software tool on basis of single
146 spectra. Peak alignment was performed within a threshold of 0.5 ppm as described by
147 Lucio et al. (2001). Thereby an overall matrix of 11,500 masses was created. To obtain
148 molecular formulae, the accurate masses were subjected to mass difference network
149 (MDiN) analysis using the in-house NetCalc software tool (Tziotis et al., 2011). The
150 network calculation was repeated five times and coinciding formula assignments were
151 kept, which led to approximately 9,500 unambiguous molecular formulae in the
152 CHNOSPCI space. $[M+Cl]^-$ adducts were converted into the respective $[M-H]^-$ ion. Of
153 those, all annotations that are featured in at least three beers were kept for statistical
154 analysis (6,750). A full mass difference statistic was computed on the theoretical
155 neutral masses of each sample. The set of unique mass differences existing within all
156 full mass difference graphs was computed and the relative abundancies of each mass
157 difference was obtained. Mass differences that occurred at least 100 times in a single
158 beer sample (15,500) were used for further statistical analysis (PCA, OPLS) on the
159 relative abundancies of each mass difference within the different samples.

160 2.5 Statistical analyses

161 Firstly, we used an unsupervised Principal Component Analysis to separate the beer
162 samples based on the molecular signatures that determine the biggest variance. In the

163 second step, an OPLS-DA was performed to extract the molecular pattern which
164 correlates with the absorption at 294 nm. The Hotelling's T^2 test (95%) was applied to
165 prohibit the influence of strong outliers on the models. The lists of the most important
166 masses and mass differences were defined choosing the highest loadings values. The
167 top characteristic masses were selected within the 90th percentile (674 masses for each
168 dark and pale beers) and referred to as dark and pale markers in the following,
169 respectively. The goodness of the fit and of the prediction were evaluated with the R²_Y
170 and Q² values. To exclude overfitting, we computed the p-value of the Cross-Validation
171 Analysis of Variance (CV-ANOVA). The same approach was carried out with the
172 relative abundancies of mass differences occurring in the beer samples. Additionally,
173 based on the robustness of the models, we performed a prevision on the Maillard
174 model system. The recognition of compositional pattern could verify the MR origin of
175 the found patterns and set both models in relation. Those elaborations were done in
176 SIMCA 13.0.3.0 (Umetrics, Umeå, Sweden). The statistical parameters of the beer
177 samples and Maillard model system (Supplementary Table S4) and PCA and OPLS
178 models (Supplementary Table S5) can be found in the Supplementary information.

179 2.6 Mass difference network analysis

180 Besides the mass difference network that was used for the annotation of the FT-ICR-
181 MS data (FT-ICR-MS data processing), a second MDiN was created, which includes
182 all compositions found in both the beer samples and the model system. These nodes
183 were connected by edges representing transformations from the Hodge's scheme
184 (Hodge, 1953) and expanded by reactions including MR fission products
185 (Supplementary Table S6). They are referred to as small Maillard intermediate phase
186 reactions and mass differences in the following. In total ~65,000 connections were
187 received. Based on this second network, the nine most significant compositional
188 changes elucidated by OPLS statistical treatment of the first full MDiN were broken
189 down into smaller individual reaction sequences. More precisely, we computed the
190 shortest paths connecting any source-target pair of the statistically significant,
191 composite mass differences using the unweighted Dijkstra algorithm in the Python 3.7
192 programming environment on a compatible network library (Hagberg et al., 2008). For
193 each statistically significant mass difference, a dominant combination of small
194 reactions of the modified Hodge's scheme was determined. The chronological orders
195 of the individual reactions were compared, giving us a dominant reaction sequence. By

196 this approach, we received a chronological reaction sequence that build up the ten
197 statistically most significant compositional changes during the MR.

198 2.7 Data visualization

199 The marker formulae were depicted in van Krevelen. By plotting H/C versus O/C atomic
200 ratios it is possible to depict common compositional patterns within observations'
201 markers (Hertkorn et al., 2008). The degree of unsaturation of the compositions was
202 calculated as double-bond equivalents (DBE, sum of rings and double bonds in a
203 molecule) and plotted against the number of carbons. A modified Kendrick mass defect
204 analysis (Kim et al., 2003) was applied to visualize the role of dehydration reaction
205 cascades in both marker subsets. The DBEs, modified KMDs and length of
206 homologous series were calculated as described recently (Hemmler et al., 2018;
207 Hemmler et al., 2017). The assignment of corresponding chemical spaces to markers'
208 compositions, their number of nitrogen and their number of oxygen atoms were plotted
209 according to the respective frequency. The developed mass difference network was
210 visualized by the open accessible Gephi Viz Platform (Bastian et al., 2009) using the
211 Force Atlas algorithm.

212 3. Results

213 3.1 Contribution of the MR to the beer's molecular complexity

214 In our study, we investigated the chemical diversity of a total of 250 bottled beer
215 samples that cover the many facets of beer brewing by FI-FT-ICR-MS. As shown in a
216 previous study (Pieczonka et al., 2020) our non-targeted analytical approach can
217 resolve the entire molecular complexity of beer in a single measurement. Covered
218 compounds include carbohydrates, peptides, lipids, polyphenols, hop bitter acids,
219 sulfates and phosphates as well as mostly yet inadequately characterized Maillard
220 reaction products (MRP). The richness and diversity of the selected beer samples
221 capture the great chemical space of the beer metabolome and provide a well-suitable
222 basis to study the contribution of the MR. We were able to assign 7,000 unambiguous
223 molecular compositions to the accurate monoisotopic masses (Fig. 1A) within the
224 sample set reaching from very dark (Fig. 1B) to very pale (Fig. 1C) beers (EBC color
225 values reaching from 5 to 150, Supplementary Table S1). The m/z values reached from
226 100 to 1000. The molecular formulae were annotated in the CHNOSP chemical space
227 and subjected to further statistical analyses.

228 We used Principal Component Analysis (PCA) to assess the impact of MRPs on the
229 molecular beer composition (Figure 2A). The unsupervised statistical treatment reveals
230 the greatest molecular differences between the beer samples as well as their
231 underlying brewing principles and techniques. The PCA score plot was colored
232 according to each beer's absorption at 294 nm, measured by UV-Vis spectroscopy and
233 reported characteristic to follow the evolution of MR (Yu et al., 2012). The plot reflects
234 the samples' degree of browning with the tendency to lower left positions. Therefore,
235 non-enzymatic browning can be considered to be of major importance for the
236 chemodiversity in beer. It leads to key compositional changes already visible in
237 unsupervised statistics.

238 We applied a second statistical analysis, a supervised OPLS-DA, to generate in depth
239 knowledge of compositions driving the differentiation of dark beers (Figure 1B) and
240 pale beers (Figure 1C). Compared to PCA, OPLS-DA allowed the extraction of
241 accurate masses without an influence of orthogonal metabolic information, which does
242 not contribute to the compositional changes affected by the MR. The received R²Y-,
243 Q²- and ANOVA p-value indicate a highly significant multivariate model (Eriksson et
244 al., 2008; Golbraikh & Tropsha, 2002; Westerhuis et al., 2008) (Supplementary
245 information Table S5). The gradient of absorption values, already visible in the PCA
246 and established as driving Y-variable, is reflected in the first component of the OPLS
247 score plot (Figure 2B). The comparison of both statistical models' loading plots shows
248 that the OPLS is capable to extract the same features that drive the MR related
249 separation of the beer samples in the PCA (Figure 2C). We further analyzed an
250 experimental Maillard reaction model system and integrated the results into the OPLS-
251 DA. According to the amino acid and carbohydrate profiles and concentrations of
252 analyzed green malt (Supplementary Table S2), we designed the MR model system,
253 which we heated to 100°C in order to simulate the processes during malting and
254 brewing. To a certain extent, this model represents Maillard reactions between multiple
255 sugars and amino acids in beer. The experimental model system allowed us to validate
256 the assumption that monitoring the absorption at 294 nm can be used to study the MR
257 in beer. The prediction of the model system's position in the OPLS score plot locates
258 it to the far right validating that our OPLS model is capable to recognize the intrinsic
259 nature of Maillard derived complex systems (Figure 2B). The MR molecular pattern in
260 beers, which is extracted by the statistical treatment and classified with regard to the
261 compounds' significance, matches the chemical space of the MR model system

262 (Supplementary Fig. S2). We could reproduce 80% of the most significant
263 compositions found in beer (90th percentile of most positive loadings) in the saccharide
264 and amino acid experimental model system (Supplementary Figure S2). The overlap
265 between the masses found in beer and those of the model system decreased with
266 decreasing loading values of the respective masses. In comparison, compositions
267 characteristic for pale beers (90th percentile of most negative loadings) showed an
268 overlap of less than ten percent.

269

270 3.2 The compositional nature of the MR in beer

271 The OPLS loadings plot allowed to extract compositions related to the MR from the
272 rich diversity of beer metabolites and rank them according to their significance. To
273 study the molecular pattern of MRPs, we focused on the top ten percent (90th
274 percentile) of the most significant marker compositions for both the dark and pale beer
275 characteristic. Yet, the typical compositional pattern of the Maillard reaction, reported
276 by Hemmler et al. (2017) and reflected in the MR model system, pervades at least 40%
277 (2.800) of all annotations (Supplementary Figure S1).

278 Several plots and visualizing tools can be used to depict and describe the
279 compositional nature of complex (bio)chemical systems (Hemmler et al., 2019;
280 Hemmler et al., 2018; Hertkorn et al., 2008; Kim et al., 2003). The annotations of the
281 dark beer markers are almost exclusively limited to the CHO (52 %) and CHNO (48 %)
282 space (Figure 3A-I). The number of molecular formulae that contain nitrogen atoms
283 decreased linearly with the number of nitrogen atoms which implies a compositional
284 space built up by chemical kinetics (Figure 3B-I). The frequency of molecular formulae
285 is gaussian-like distributed against the number of oxygen contained, but lacks
286 compositions with less than four oxygen atoms (Figure 3C-I). Compounds with very
287 low oxygen numbers that can be detected by FT-ICR-MS in negative electrospray
288 mode are most commonly annotated as fatty acids or lipids (Pieczonka et al., 2020;
289 Schmitt-Kopplin et al., 2019). Such compositions can be found in the marker masses
290 of pale beers (Figure 3C-II). Overall, in contrast to the dark beer markers, the plots of
291 beer metabolites that are characteristic for pale beers and do not come from the MR
292 do not share a distinct compositional space, as comparatively described in other
293 fermented beverages missing heat load (Gougeon et al., 2009; Roullier-Gall et al.,
294 2014) (Figure 3A-C-II).

295 Furthermore, the comparison of marker masses of pale and dark beer markers in the
296 van Krevelen diagram shows substantial differences (Figure 3D). The Maillard reaction
297 leads to a highly organized compositional pattern of compounds which is mainly formed
298 through consecutive dehydration, carbonyl cleavage and redox reactions (Hemmler et
299 al., 2018) Interestingly, the extracted molecular formulae of the dark beer marker
300 masses indicate the same compositional pattern. Compositions corresponding to well-
301 known MRPs like 5-hydroxymethylfurfural (HMF, $C_6H_6O_3$), pronyl-lysine ($C_{15}H_{24}N_2O_6$)
302 or Maltosine ($C_{12}H_{18}N_2O_4$) as well as early intermediates like desoxyosones (e.g.
303 $C_6H_{10}O_5$) and Amadori rearrangement products (deoxyhexosylglycine, $C_8H_{15}NO_7$) can
304 be found in both the model system and the dark beer markers. This systematics is
305 contrasted with the van Krevelen diagram of pale beer compounds (Figure 3D-II). The
306 generally more saturated molecular formulae do not cluster in a discrete area. Merely,
307 the areas in the van Krevelen diagram indicate thermolabile lipids and peptides
308 (Pieczonka et al., 2020) which may function as MR precursors. The degree of
309 unsaturation of MR derived compounds, expressed as double-bond equivalents (DBE),
310 follows a highly systematic structure compared to markers for pale beers (Figure 3E).
311 Only a group of early MR intermediates of higher-chain saccharides (e.g. $C_{24}H_{40}O_{20}$,
312 $C_{24}H_{38}O_{19}$, $C_{24}H_{36}O_{18}$ at $C > 20$ and $DBE < 8$) resist the clear, almost linear trend of higher
313 DBEs for higher masses (Fig. 3E-I). The biggest difference between the highly
314 structured MR compositions, which are based on defined chemical reaction cascades,
315 and other beer metabolites are shown in the modified Kendrick mass defect (KMD) plot
316 (Figure 3F). Both, in the CHO and CHNO chemical space homologous series of water
317 elimination reactions can be observed. The maximum length of water elimination
318 cascades equals seven with an average of 3.9. This is in agreement with values for
319 MR models reported in literature (7 and 3.9) (Hemmler et al., 2017) and values
320 computed for our model system (8 and 4.0). By contrast, the pale beer markers do not
321 exceed a homologous series of more than three consecutive dehydration events.
322 By these visualization methods, we could confirm the MR origin of hundreds to
323 thousands of compositions in beer attributed significant for darker beers in the
324 statistical data evaluation and describe their intrinsic compositional structure. The
325 modified KMD plot furthermore implies that the reaction cascade of the MR is captured
326 in the marker compositions.

327

328 3.3 The Maillard reaction molecular network in beer

329 To get deeper insights into the Maillard reaction cascade that leads to the deciphered
330 molecular complexity, we applied a mass difference network (MDiN) analysis. Based
331 on the relative abundancies of mass differences that connect the elementary
332 compositions of each sample and represent chemical reactions or reaction sequences,
333 both PCA (Figure 2D) and OPLS (Figure 2E) statistical analyses were used. Similar to
334 the statistics on the compositions above, the PCA plot shows a gradient of darkening
335 colors with the tendency to lower positions of the beers in the score plot (negative PC2
336 values). Using the absorption values of beers at 294 nm as Y-variable in an OPLS-DA,
337 we were able to extract the most significant mass transformations for dark beer
338 samples. This is in agreement with the mass differences (MDs) driving the separation
339 in the PCA (Figure 2F). Again, the MDs match the dominant ones of the Maillard model
340 system (Figure 2E).

341 These exact mass differences can be equated with changes in the molecular formulae
342 and therefore compositional changes. They describe the compositional change a
343 source compound undergoes to build a target composition. The ten most significant
344 compositional changes are almost exclusively limited to the CHO chemical space and
345 reach from 68 Da to 154 Da. Based on the shifts in the respective molecular formula,
346 there are no single reaction equivalents that describe these changes. Consequently,
347 they rather represent (reaction) sequences of individual smaller compositional changes
348 and are referred to as composite mass differences in the following.

349 The van Krevelen diagram of the reaction pairs show that higher weight reactants
350 appear in the area of early MR products (Figure 4A). The associated compounds with
351 lower m/z values can be assigned to the area of unsaturated advanced MRPs (Figure
352 4B). Accordingly, source compounds of the composite reactions have higher masses
353 than the target compounds. The most significant reactions could be defined as
354 degradation processes.

355 To decipher the individual reactions, a MDiN analysis was applied on all annotated
356 compositions ($N = 7000$). The nodes in the network shown in Fig. 4C represent
357 compositions annotated in both beer samples and the model system. The
358 compositions are connected by edges representing the mass differences typical for the
359 MR intermediate phase. This includes transformations, such as dehydration,
360 decarboxylation, and carbonyl cleavage reactions (full list of 11 transformations see
361 Supplementary Table 1). Due to the lack of a universally applicable nitrogen-containing
362 mass transition, the tenth MD was omitted. We were able to connect the majority

363 (>95 %) of source-target pairs of the statistically significant composite mass
364 differences by individual small reactions and define the shortest paths by the
365 unweighted Dijkstra algorithm. For each big compositional change, a certain
366 combination of intermediate phase reactions was dominant (Table 1). The
367 chronological order of the respective individual Maillard intermediate phase reactions
368 was compared (Supplementary Figure S3). The order can be assumed to represent
369 the evolution of the composite MR compositional changes. With up to 175 different
370 chronological orders, for each composite mass difference one reaction sequence was
371 very dominant. An overview of the ten most significant compositional changes and their
372 break down into chronological reaction sequences is given in Figure 5. They share a
373 similar structure: all feature a dehydration cascade, whereas most of them end with a
374 decarboxylation reaction. Fission products of early MR intermediates such as glyoxal,
375 methylglyoxal and diacetyl mark the beginning of the reaction sequence in many cases.

376

377 **4. Discussion**

378 The progress of the early MR was followed by the absorption at 294 nm. The UV
379 absorbance at 294 nm is commonly used to indicate Maillard reaction products of the
380 intermediate phase (Yu et al., 2012). Absorption values of the beer samples measured
381 at 294 nm (MR intermediates) and 420 nm (advanced MR products) showed a very
382 strong correlation (Pearson correlation coefficient: 0.98). Consequently, our identified
383 marker candidates include MRPs from the entire reaction network (initial, intermediate
384 and final MRPs). The MR-correlating compositions lead to a differentiation of the beers
385 already in the first principal components of the unsupervised statistical analysis. It
386 shows that the reaction of sugars and amines define a large part of the beer
387 metabolites. Besides the OPLS statistical parameters ($R^2 > 0.92$, $Q^2 > 0.79$ and
388 ANOVA p-value $\ll 0.05$), the decreasing coverage of the marker's chemical space by
389 the MR model system with decreasing loading values confirm the power of our
390 approach. The typical Maillard reaction signature (Hemmler et al., 2017) is dominant
391 and shows up to at least 40% of the whole chemical diversity resolved by FT-ICR-MS.

392 Different plots and visualization techniques confirm that the markers we found
393 represent a highly systematic and distinct chemical space within the big variety of beer
394 metabolites. Consistent with literature findings, the CHNOS chemical space did not
395 significantly contribute to the universal signature of the MR in beer. This agrees with

396 low cysteine and cystine concentrations reported in malt, wort and beer (Otter & Taylor,
397 1976). Confirmatory, an inhibiting effect on the progression of the MR and the formation
398 of final MRPs is described for sulfur containing amino acids (Friedman & Molnar-Perl,
399 1990). The difference in the chemical signature of compositions specific to dark and
400 pale beers could be attributed to their different origins. MRPs arise from chemical
401 reactions, which follow kinetic and thermodynamic laws, and are not influenced by
402 enzymatic catalysis. As already described in model systems (Hemmler et al., 2018),
403 Maillard derived CHNO compositions can carry multiple nitrogen atoms based on
404 multiple condensation reactions of amino compounds to a sugar backbone. These
405 reactions depend on the reactivity of amino acids involved and the MR intermediate's
406 tendency towards carbonyl cleavage, resulting in new reducing ends of the sugar
407 backbone. The formation of such nitrogen-rich compositions are described to
408 accumulate with the progress of the MR (Hemmler et al., 2017). In the complex beer
409 system, involving numerous and interacting amino compounds, we detected
410 compositions with up to four nitrogen atoms (CHN₁O to CHN₄O). Interestingly, we
411 could observe a linear decrease in the composition frequencies with increasing
412 nitrogen number. This agrees with the formation of nitrogen-rich compositions in the
413 later stage of the MR and might confirm the kinetic nature of the dark beer markers.
414 The number of oxygen atoms, not in the focus of previous studies, was also found to
415 be highly systematic. With oxygen numbers exceeding 20 oxygen atoms and mass
416 values over *m/z* 650, both oligosaccharide precursors and condensation reactions can
417 be regarded as important factors in the formation of MRPs in beer. These high-mass
418 compounds also could be classified in the MR scheme. The evolution of the MR is
419 characterized by dehydration reactions, which are reflected in the van Krevelen
420 diagram where early MRP (1.5<H/C<2; 0.75<O/C<1) evolve to highly unsaturated and
421 aromatic compositions (H/C<1.5; O/C<0.5). The dehydration reactions inevitably come
422 with introducing a DBE to the respective target formula. Both the increasing number of
423 DBEs with higher mass and dehydration cascades for compositions with Kendrick
424 nominal mass > 400 reinforce the meaning of higher mass, non-volatile MRPs in the
425 complex food system.

426 Studying exact mass differences, which represent certain compositional changes, we
427 were able to reveal general and conceptual reaction sequences that can describe a
428 part of the Maillard reaction in beer. Condensation reactions lead to compounds with
429 higher mass and lead to a change in the composition, which always depends on both

430 the carbonyl and amino compounds. Although the condensation of glycine ($C_2H_5NO_2$)
431 and isoleucine ($C_6H_{13}NO_2$) with a carbonyl moiety are very similar in their underlying
432 reaction mechanism, they lead to different compositional changes (C_2H_3NO and
433 $C_6H_{10}NO$, respectively). The same is true for the condensation and interaction of MR
434 intermediates. Other reactions like a simple dehydration or glycation are characteristic
435 to the MR but not specific as a multitude of biochemical transformations includes a loss
436 of water or glycation as well. Accordingly, compositional changes that neither depend
437 on amino acids nor correspond to the condensation of complex intermediates or very
438 simple reactions were to be expected.

439 Therefore, the ten most significant compositional changes are changes including CHO-
440 transformations coming with a loss of mass. Consequently, at this point, our data do
441 not allow drawing conclusions about the role of single amino compounds but describe
442 the complex system holistically. What was found to be statistically significant can be
443 referred to very general chemical changes that early MRPs or intermediates of diverse
444 origins undergo to build a Maillard reaction end product. By our network and shortest
445 path approach, we furthermore were able to decipher the combination and
446 chronological order of Maillard intermediate phase reactions that match these
447 compositional changes. All intermediates were found in either beer or the Maillard
448 model system and despite of hundreds of possible combinations, the chronological
449 order was consistent within the source and target pairs. This leads us to regard the
450 results of the network approach as reaction sequences.

451 These sequences share a common inherent structure: Starting with the condensation
452 of a small MR fission product, a dehydration cascade and finally a decarboxylation
453 reaction occurs. These fission products like glyoxal, methylglyoxal or diacetyl arise
454 from retro-aldolization of sugar molecules or cleavage of respective dicarbonyls
455 (Hollnagel & Kroh, 2000). Dehydration cascades are well described to play a major
456 role in the formation of MRPs. In several ribose-amino acid model systems, we were
457 able to highlight the role of early diketosamine formation and its subsequent
458 degradation in the MR (Hemmler et al., 2018). Molecular formulae equivalent to six
459 consecutive dehydration products could be described. Our presented results indicate
460 that such a degradation process might also be caused by the condensation of a fission
461 product, when describing a complex system in general. In the context of the MR, loss
462 of CO_2 likely occurs due to a α -dicarbonyl assisted oxidative decarboxylation (e.g.

463 Strecker degradation) (Yaylayan, 2003). In this case, the resulting imine is hydrolyzed
464 to give the so-called Strecker aldehyde. The hydrolysis reaction leads to the loss of the
465 specific amino acid residue at the initial dicarbonyl unit. These reactions would be no
466 longer tangible for our general approach. Purely thermally induced decarboxylation
467 reactions, on the other hand, could occur during the roasting process. They require
468 very high temperatures ($> 200^{\circ}\text{C}$) (Bagdonaite et al., 2008) and thus naturally happen
469 at the end of the heating process and reaction sequences. It is worth noting that the
470 presented pathways and their interpretation are restricted to compositional information
471 obtained by accurate mass measurements. They describe very general and
472 conceptual patterns within a complex food system. Mechanistic studies including
473 various model systems, resolved in time, should be performed to fully understand the
474 reaction sequences we proposed to describe the MR in beer.

475 In industrial practice, the extensive chemical changes that are associated with the heat
476 load are usually monitored by the unspecific reaction of 2-thiobarbituric acid (TBA)
477 (Guillén-Sans & Guzmán-Chozas, 1998). It is based on the photometric tracking of the
478 reaction of TBA with dicarbonyl functions. However, the origin of the dicarbonyls (e.g.
479 MR or lipid oxidation) and their follow-up reactions cannot be differentiated. By
480 comparison, we recorded over 2,500 compositions that describe the MR in beer
481 comprehensively alongside the reaction network leading to such a multitude of MRPs.
482 Our analytical approach may offer a unique method to guide MR related brewing
483 processes, such as malting and boiling, towards desired attributes of the final beer end
484 product. Having the opportunity to resolve the Maillard reaction cascades and resulting
485 molecular complexity, effects of changed kilning or roasting parameters can be
486 monitored as well as the progress of the MR throughout the whole brewing process.

487 **5. Conclusion**

488 Overall, this study reports a comprehensive analytical approach addressing the great
489 variety of MR-derived products in a complex food system, the description of their
490 compositional nature and the general reaction cascades that lead to the diversity
491 observed. It contributes to the better understanding of the complex molecular
492 processes involved in the MR and might be a starting point for potential process
493 development and quality control in both malting and brewing industry.

494

495 **6. Conflict of interest statement**

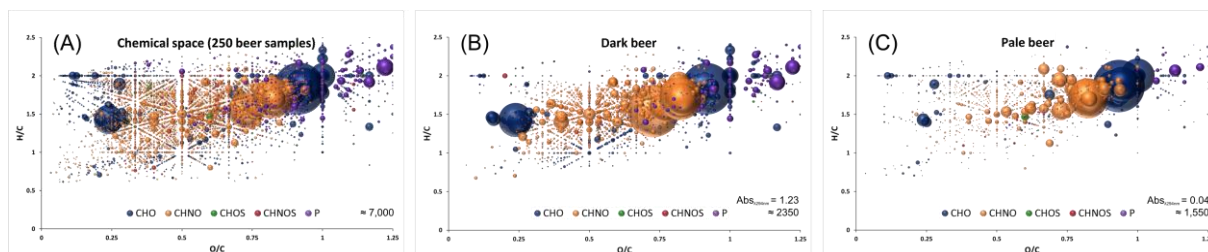
496 This research did not receive any specific grant from funding agencies in the public,
497 commercial, or not-for-profit sectors. The authors declare that they have no known
498 competing financial interests or personal relationships that could have appeared to
499 influence the work reported in this paper.

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502 Figures

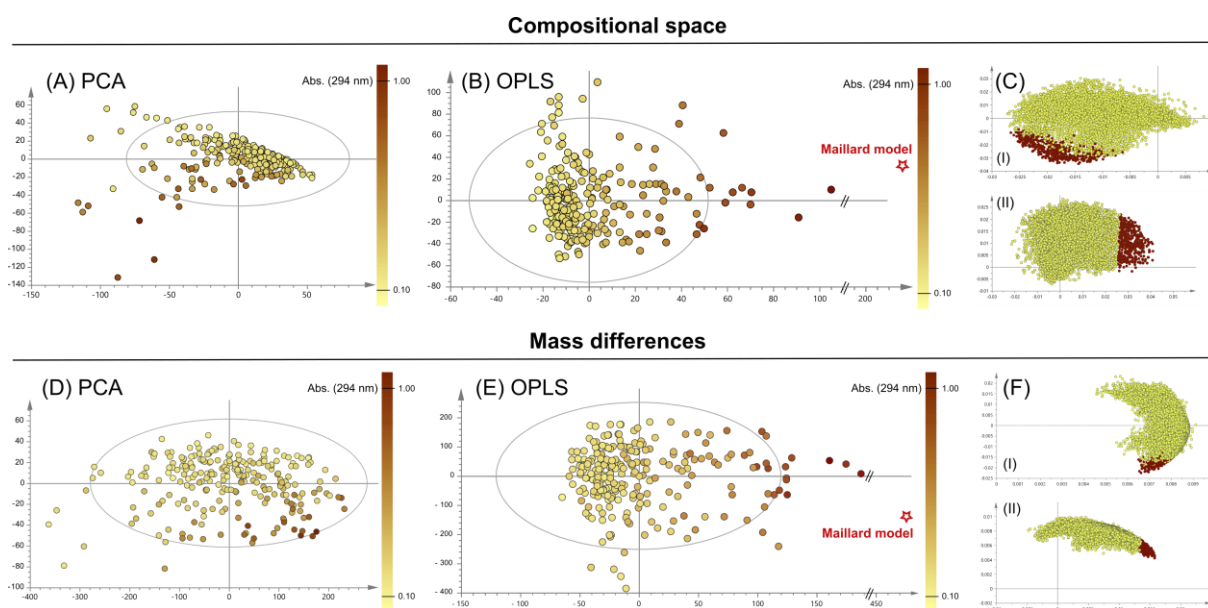
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505 **Figure 1. Van Krevelen diagram of molecular formula annotations found in 250 beer samples (A),**
506 **the darkest (B) and palest (C) beer sample.** Color code: CHO blue; CHNO orange; CHOS green; CHNOS red;
507 P purple. Neutral molecular formulae are plotted. The bubble size indicates the mean relative intensities of
508 corresponding peaks in the spectra.

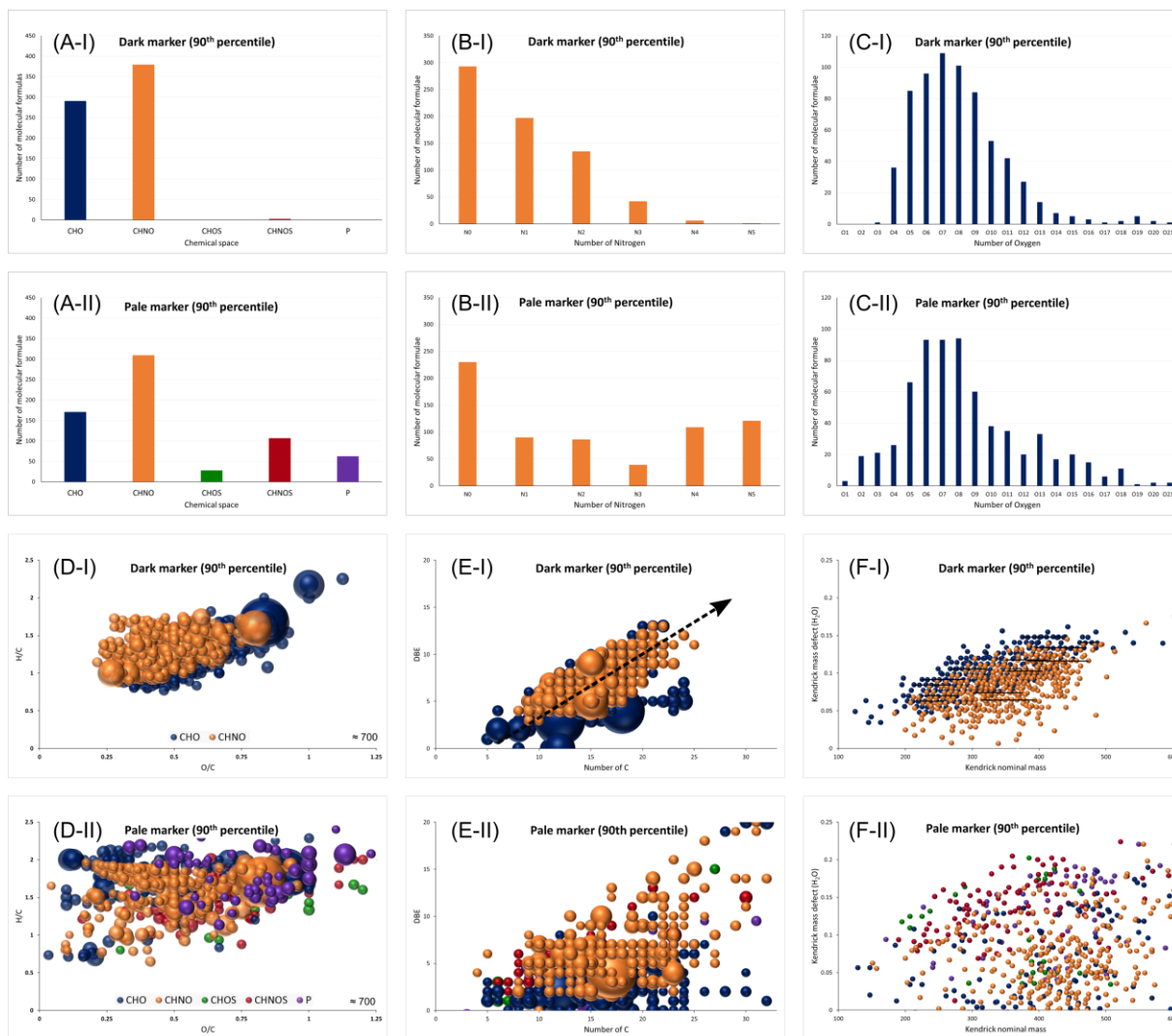
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511 **Figure 2. Score plot of the PCA (A) and OPLS (B) analysis of the compositional space of 250 beer**
512 **samples and the corresponding loading plots (C-I, PCA) (C-II, OPLS). Score plot of the PCA (D)**
513 **and OPLS (E) analysis of the computed mass differences in 250 beer samples and the**
514 **corresponding loading plots (F-I, PCA) (F-II, OPLS). The position of the beer samples is marked by**
515 **dots colored according to their absorption at 294 nm. The prediction of the Maillard model system in the**
516 **OPLS models (B and E) is highlighted as a red star. Masses in the PCA-loading plot (C-I and F-I) that**
517 **match the most significant masses for dark beers in the OPLS-loading plot (C-II and F-II) are colored**
518 **brown.**

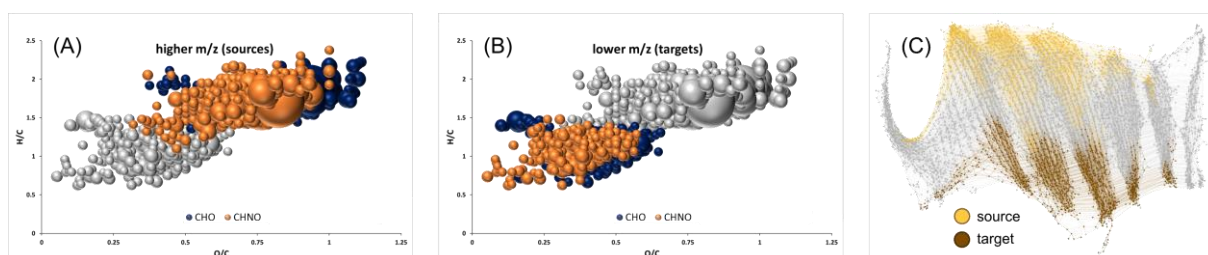
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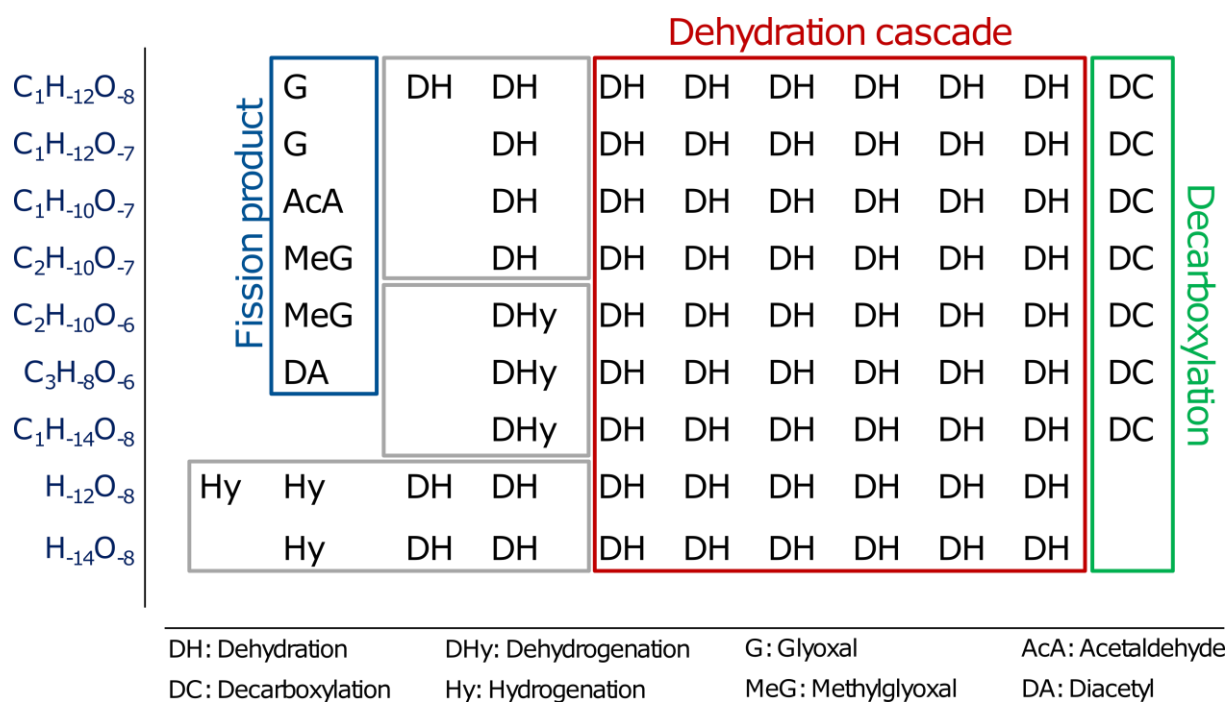
521 **Figure 3. Comparison of dark (I) and pale (II) beer marker molecular formulae by different**
 522 **visualizing plots (A-F).** Number of annotations in the chemical spaces (A), number of nitrogen atoms
 523 (B), number of oxygen atoms (C), Van Krevelen diagram (D), Double bond equivalents against Number
 524 of Carbon atoms (E) and Kendrick mass defect plot with H₂O homologous series (F). Color code: CHO
 525 blue; CHNO orange; CHOS green; CHNOS red; P purple. Neutral molecular formulae are plotted. The
 526 bubble size indicates the mean relative intensities of corresponding peaks in the spectra (D, E). Rising
 527 DBE with higher masses for dark markers is indicated in (E-I). Homologous series of H₂O-reactions are
 528 marked exemplarily in the KMD plot (F-I). The intrinsic systematic pattern of dark beer markers is opposed
 529 to non-systematic annotations of the pale marker masses.

530



531

532 **Figure 4. Van Krevelen diagrams of compositions connected by the ten most significant mass**
 533 **differences for dark beers (A and B) and their breakdown into small reaction series by a mass**
 534 **difference network (C).** Higher mass values (A) and lower mass values (B) of the mass pairs. The
 535 entirety of compositions is in the background in gray. The lower left position of low *m/z* values indicate
 536 degradation reaction sequences. Nodes in the mass difference network (C) represent all annotated
 537 compositions connected by edges representing small Maillard intermediate phase reactions
 538 (Supplementary Table S6). Sources and targets of the statistically most significant big composite mass
 539 differences are colored.



540

541 **Figure 5. Reaction sequences of the ten most significant compositional changes during the MR**
 542 **in beer.** All reaction sequences feature a dehydration cascade. In many cases, MR fission products start
 543 the reaction sequence, which ends with a decarboxylation reaction. The compositional change of
 544 hydrogenation (+H₂) does not indicate the involvement of elemental hydrogen, but a
 545 reductone/dehydroreductone reactional environment.

546

547 **Tables**

548

549 **Table 1. The ten most significant compositional changes during the MR in beer and their break**
550 **down into small reactions.**

loading	$\Delta m/z$	formula	frequency	Decomposition into individual MDs	% of shortest paths
0.01581	-128.053	C ₁ H ₋₁₂ O ₋₈	543	Dehydration (8), Glyoxal, Decarboxylation	64
0.01576	-140.053	H ₋₁₂ O ₋₈	714	Dehydration (8), Hydrogenation (2)	65
0.01576	-142.069	H ₋₁₄ O ₋₈	576	Dehydration (8), Hydrogenation	82
0.01571	-98.0427	C ₂ H ₋₁₀ O ₋₇	685	Dehydration (7), Methylglyoxal	75
0.01566	-110.043	C ₁ H ₋₁₀ O ₋₇	879	Dehydration (7), Acetaldehyde, Decarboxylation	65
0.01565	-112.058	C ₁ H ₋₁₂ O ₋₇	722	Dehydration (7), Glyoxal, Decarboxylation	66
0.01551	-82.0477	C ₂ H ₋₁₀ O ₋₆	890	Dehydration (6), Methylglyoxal, Dehydrogenation, Decarboxylation	83
0.01549	-68.0321	C ₃ H ₋₈ O ₋₆	830	Dehydration (6), Diacetyl, Dehydrogenation, Decarboxylation	94
0.01549	-154.069	C ₋₁ H ₋₁₄ O ₋₈	746	Dehydration (6), Dehydrogenation, Decarboxylation	90
0.01543	-93.0637	C ₁ H ₋₁₁ N ₁ O ₋₅	861	-	-

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